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### CI.:8.15.2 Development of reinforcing bars and deformed wire in tension

#### CI.: 8.15.2.3: Development length

Case 1: components containing minimum stirrups or ties within  $l_d$  or slabs and walls with a clear spacing of not less than  $2 \cdot d_b$  between bars being developed

$$l_{d1} := 0.18 \cdot k_1 \cdot k_2 \cdot k_3 \cdot \frac{f_y}{f_{cr}} \cdot d_b$$

Case 2: all other cases

$$l_{d2} := 0.24 \cdot k_1 \cdot k_2 \cdot k_3 \cdot \frac{f_y}{f_{cr}} \cdot d_b$$

Select which case is it

$$l_d := l_{d1}$$

$$l_d := \text{Max}(l_d, 300 \text{ mm})$$

#### CI.: 8.15.2.4 Modification factors

The following modification factors shall be used in calculating the development length specified in

Clauses 8.15.2.2 and 8.15.2.3:

(a) Bar location factor,  $k_1$ :

- (i) 1.3 for horizontal reinforcement placed so that more than 300 mm of fresh concrete is cast in the component below the development length or splice; and
- (ii) 1.0 for other cases.

(b) Coating factor,  $k_2$ :

- (i) 1.5 for epoxy-coated reinforcement with a clear cover less than  $3d_b$  or a clear spacing between bars being developed less than  $6d_b$ ;
- (ii) 1.2 for all other epoxy-coated reinforcement; and
- (iii) 1.0 for uncoated reinforcement.

**Table 8.8**  
**Minimum development length of**  
**and deformed wire in t**  
(See [Clause 8.15.2.3.](#))

#### Cases

Components containing minimum stirrups or tie ([Clause 8.9.1.3](#) or [8.14.4.3](#)) within  $l_d$  or slabs and walls with a clear spacing of not less than  $2d_b$  between bars being developed

#### Other cases

(c) Bar size factor,  $k_3$ :

(i) 0.8 for 20M and smaller bars and deformed wires; and

(ii) 1.0 for 25M and larger bars.

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The product  $k_1 k_2$  need not be taken greater than 1.7.

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$$k_3 := \begin{cases} 0.8 & \text{if } d_b \leq 20 \text{ mm} \\ 1.0 & \text{otherwise} \end{cases}$$

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Development Length

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#### CL: 8.15.9.3 Splices of deformed bars and deformed wire in tension

Lap splices of deformed bars and deformed wire in tension shall be classified as Class A or Class B in accordance with Table 8.11. The minimum length of lap shall be  $1.0l_d$  for Class A splices and  $1.3l_d$  for Class B splices, but not less than 300 mm. In this regard, the development length,  $l_d$ , shall be calculated in accordance with Clause 8.15.2.1, but without the modification factors for excess reinforcement specified in Clause 8.15.2.5.

**Table 8.11**  
**Classification of lap splices in tension**  
(See Clause 8.15.9.3.)

$(A_s \text{ provided})/(A_s \text{ required})$	Maximum percentage of $A_s$ spliced within required splice length	
	50	100
$\geq 2$	Class A	Class B
$< 2$	Class B	Class B

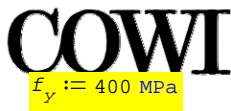
$$k_{sp1} := 1.3$$

Concrete:

$$f'_c := 35 \text{ MPa}$$

$$f_{cr} := \text{Min} \left( 0.4 \cdot \sqrt{f'_c \text{ MPa}}, 3.2 \text{ MPa} \right) = 2.366 \text{ MPa}$$

Steel:



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$d_{b10} := 11.3 \text{ mm}$

$d_{b15} := 16 \text{ mm}$

$d_{b20} := 19.5 \text{ mm}$

$d_{b25} := 25.2 \text{ mm}$

$d_{b30} := 29.9 \text{ mm}$

$$l_d(d_{b\#}) := \left| l_d \right|_{\left\{ d_b = d_{b\#} \right.}$$

$$l_{spl}(d_{b\#}) := \left| k_{spl} \cdot \left( l_d \right|_{\left\{ d_b = d_{b\#} \right.} \right)$$

Development length:

$l_d(d_{b15}) = 389 \text{ mm}$

$l_d(d_{b20}) = 475 \text{ mm}$

$l_d(d_{b25}) = 767 \text{ mm}$

$l_d(d_{b30}) = 910 \text{ mm}$

Splice length:

$l_{spl}(d_{b15}) = 506 \text{ mm}$

$l_{spl}(d_{b20}) = 617 \text{ mm}$

$l_{spl}(d_{b25}) = 997 \text{ mm}$

$l_{spl}(d_{b30}) = 1183 \text{ mm}$